



CP 2015

Quick-drying clearcoat 2K HS 2:1 X-Speed

CP 2015 clearcoat, based on high-quality HS resin, stands out for its notable advantage: rapid drying times of 5 minutes at 60°C, 15 minutes at 40°C, and less than 60 minutes at 20°C. The exceptionally high solids content (High Solid) ensures the creation of a high-gloss and intense coating, making it ideal for both small and large-scale applications, particularly well-suited for smart repair work.

An additional benefit lies in its extended open time, allowing the painting of multiple parts simultaneously without generating overspray. **CP 2015** is further distinguished by its high scratch resistance, ensuring lasting durability. Available in 1 and 5-Litre tins, this clearcoat provides a practical and adaptable solution for various painting projects.

PACKAGING

Volume	Collective packaging
1 l + 0.5 l (hardener)	6 pcs. + 6 pcs.
5 l + 2.5 l (hardener)	4 pcs. + 4 pcs.



SCRATCH-
RESISTANT



VERY SHORT DRYING
TIME



PERFECT FOR
SMART REPAIR



GIVES A HIGH GLOSS
AND INTENSITY



1,5 COATS
CAN BE APPLIED



SPRAY VISCOSITY
16-20 sec. DIN Flow Cup 4 mm



**RECOMMENDED SIZES
FOR PAINT STRAINER**
125-190 µm



PAINT EFFICIENCY
8-10 m²/l



POT LIFE
~1 hrs



DRY FILM THICKNESS
1 coat - ~30 µm



POLISHING
Abrade with **P1500-P2500** range.
The polishing can then be carried
out with the **Profix polishing
system**



MINIMUM SHELF LIFE
CP 2015: 24 months in originally
sealed packaging
CP 3015, CP 3015S: 12 months in
originally sealed packaging



VOC
2004/42/WE IIB(d) (420) 420

PROCESS

PROGRESS

PROGRESS



SUBSTRATE PREPARATION
Ensure basecoat surface is clean using
antistatic cloth before applying clearcoat
for a flawless finish



MIXING RATIO
2:1
100 parts of **CP 2015**
50 parts of hardener **CP 3015**
(thinner not to be added)



SPRAY GUN SETTINGS
Nozzle size: **1.2-1.4 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**;



APPLICATION
1.5-2 coats



**EVAPORATION TIME
AFTER APPLICATION**
5-10 min after coating at **20°C**
and **65%** relative humidity



DRYING

Drying times at 20°C and 65% relative humidity:

	CP 3015	CP 3015S
Dust dryness	15 min	25 min
Non-tacking	25 min	40 min
For assembly	1 hr.	1,5 hrs

Drying times at 40°C and 65% relative humidity:

For assembly	15 min	20 min
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Drying times at 60°C and 65% relative humidity:

For assembly	5 min	7-8 min
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IR DRYING
CP 3015: ~5 min, **CP 3015S:** 7-8 min