

MAX

MAX Clear Flow



Clear coat 2K HS 2:1

MAX Clear Flow HS is a clear coat designed to achieve a durable, exceptionally transparent final finish with a high gloss level. The product features very good flow, which makes application easier and ensures an aesthetically pleasing finish - especially when a smooth surface and clean paint appearance are required. The coating is resistant to scratches and weather conditions, helping to maintain its appearance over time. The clear coat is suitable for painting both small and large surfaces.

The product is available in a 0.5-litre package.

PACKAGING	
Volume	Collective packaging
0,5 L	6 pcs.



WEATHER-RESISTANT



HIGH GLOSS FINISH



EASY TO USE



SCRATCH-RESISTANT



SPRAY VISCOSITY
15-16 sec. DIN Flow Cup 4mm



RECOMMENDED SIZES FOR PAINT STRAINER
125-190 µm



PAINT EFFICIENCY
7-8 m²/L



POT LIFE
~ 6 hrs



DRY FILM THICKNESS
1 coat - 20-25 µm



POLISHING
Abrade with **P1500-P2500** range. The polishing can then be carried out with the **Profix polishing system**



MINIMUM SHELF LIFE
MAX Clear Flow: 24 months in originally sealed packaging
MAX Multi: 12 months in originally sealed packaging



VOC
2004/42/WE IIB(e) (840) 544

PROCESS

PROGRESS

↓



SUBSTRATE PREPARATION
Ensure basecoat surface is clean using antistatic cloth before applying clearcoat for a flawless finish



MIXING RATIO
2:1
100 parts MAX Clear Flow
50 parts hardener MAX Multi



SPRAY GUN SETTINGS
Nozzle **1,2-1,4 mm**; operating pressure: HVLP/RP **1,8-2,0 bar**



APPLICATION
2 full coats



EVAPORATION TIME
At **20°C** and **65%** relative humidity: **5-10 minutes** after application



DRYING
Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **15 min**
- non-tacking: **40 min**
- for assembly: **5 hrs**
- thoroughly: **10 hrs**

Drying times at **60°C** and **65%** relative humidity:
- for assembly: **30 min**



IR DRYING
~30 min