



# StarDust

GREEN-LINE  
KAR-BON  
A2G

Available colours  


## Special colour additives

The **Stardust** components are a range of high-quality additives that can be added to both solvent and waterborne mixing systems. These components enable the creation of original and complex OEM colours, including visually stunning effects such as those found in KIA D5U or Ford 724. When viewed from different angles, the colour of the coating changes, resulting in a unique and eye-catching visual effect. In addition to providing exceptional OEM colour options, the Stardust components also provide options for creating individual colours. This makes them an ideal choice for both professional painters and hobbyists who are looking to create unique and visually stunning pieces. The **Stardust** additives are available in convenient 0.1-Litre bottles, making them an excellent choice for both small and large-scale painting projects. With their high-quality formulation and exceptional colour options, the **Stardust** components are a must-have for any painter looking to achieve stunning and original colour effects.

PACKAGING	
Volume	Collective packaging
0.1 l	4 pcs.



MULTIPLE APPLICATIONS



INTERESTING COLOURS



EFFICIENT



CUSTOM COLOURED



SMALL PACKAGE



RECOMMENDED SIZES FOR PAINT STRAINER  
125-190 µm



PAINT EFFICIENCY  
according to the colour



COLOURS AVAILABLE:  
 - E20 yellow-blue  
 - E40 violet-green  
 - E60 green-red  
 - E65 green-orange



MODEL APPLICATION  
 step I  
black acrylic primer coating (**S72**)  
 step II  
coating with a mixture of **B01** base resin and **StarDust** (e.g. 95% **B01** + 5% **StarDust E40**)  
 step III  
clearcoat application



MINIMUM SHELF LIFE  
36 months in originally sealed packaging

PROCESS

PROCESS

PROCESS



**SUBSTRATE PREPARATION**  
 After preparing and abrading the primer surface, degrease with silicone remover **CP 015** and clean with **CP 011**, then apply the basecoat



**MIXING RATIO**  
**StarDust** is added to the solvent systems (**KAR-BON**, **GREEN-LINE**) thinner base and **A2G** waterborne system. For OEM codes, the amount of additive is determined by the recipe in the recipe software. In case of own colours, a maximum of **10%** of **StarDust** is added



**SPRAY GUN SETTINGS**  
 Nozzle size: **1.4-1.8mm**;  
 Operating pressure: HVLP/RP **1.8-2.0 bar**



**APPLICATION**  
 Application is subject to the specific method and colour that the additive is used with



**EVAPORATION TIME AFTER APPLICATION**  
**5-10 min** after coating at **20°C** and **65%** relative humidity