



# MAX Clear Classic

## Clear coat 2K HS 2:1

**MAX Clear Classic** 2K HS 2:1 is a 2K HS-class clear coat designed to achieve a durable, highly transparent final finish with an excellent appearance. It provides high gloss, good flow, and scratch resistance, making it easy to obtain a smooth surface and consistent results in everyday refinishing work. The clear coat performs especially well on curved shapes and body lines, and thanks to its high clarity, it does not cause any noticeable change in the basecoat color. The product is suitable for coating both small and large parts. The product is available in a 0.5-litre package.

| PACKAGING |                      |
|-----------|----------------------|
| Volume    | Collective packaging |
| 0,5 L     | 6 pcs.               |



**EFFICIENT**



**SCRATCH-  
RESISTANT**



**EASY TO USE**



### SPRAY VISCOSITY

**18-22 sec.** DIN Flow Cup **4mm**



### RECOMMENDED SIZES FOR PAINT STRAINER

**125-190 µm**



### PAINT EFFICIENCY

**~7 m²/L**



### POT LIFE

**6 hrs**



### DRY FILM THICKNESS

**1 coat - 15-20 µm**



### POLISHING

Abrade with **P1500-P2500** range.  
The polishing can then be carried  
out with the **Profix polishing**  
system



### MINIMUM SHELF LIFE

**MAX Clear Classic** : 24 months  
in originally sealed packaging  
**MAX Multi HS**: 12 months in  
originally sealed packaging



### VOC

2004/42/WE IIB(e) (840) 510

PROCESS

PROGRESS

PROGRESS



### SUBSTRATE PREPARATION

Ensure basecoat surface is clean  
using antistatic cloth before  
applying clearcoat for a flawless  
finish



### MIXING RATIO

**2:1**

**100 parts MAX Multi HS**  
**50 parts hardener MAX Multi HS**



### SPRAY GUN SETTINGS

Nozzle **1,2-1,4 mm**; operating pressure:  
HVL/PP **1,8-2,0 bar**



### APPLICATION

**2-3 full coats**



### EVAPORATION TIME

At **20°C** and **65%** relative  
humidity: **5-10 minutes** after  
application



### SUSZENIE

Drying times at **20°C** and  
**65%** relative humidity:  
- dust dryness: **15 min**  
- non-tacking: **40 min**  
- for assembly: **5 hrs**  
- thoroughly: **12 hrs**

Drying times at **60°C** and  
**65%** relative humidity:  
- for assembly: **30 min**



### IR DRYING

**~30 min**